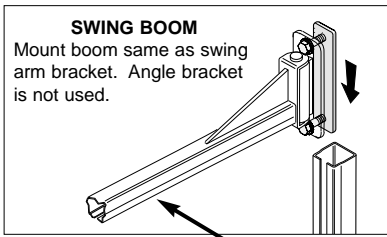


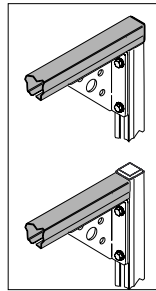
SINGLE COLUMN WORKSTATION ASSEMBLY GUIDE



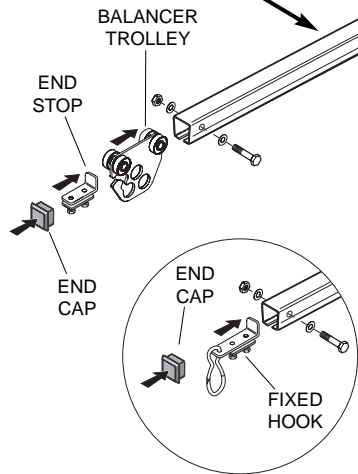
Workplace Solutions



SWING BOOM
Mount boom same as swing arm bracket. Angle bracket is not used.



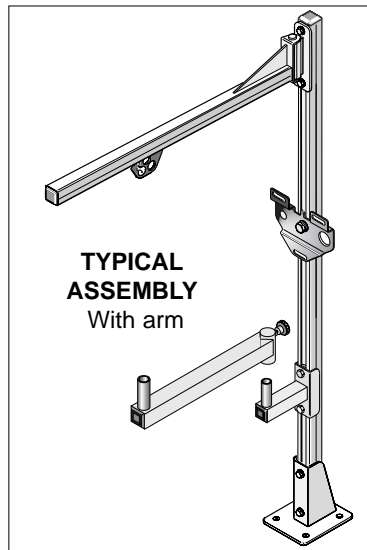
FIXED BOOM
Horizontal rail may be mounted on top of or butting up to vertical column.



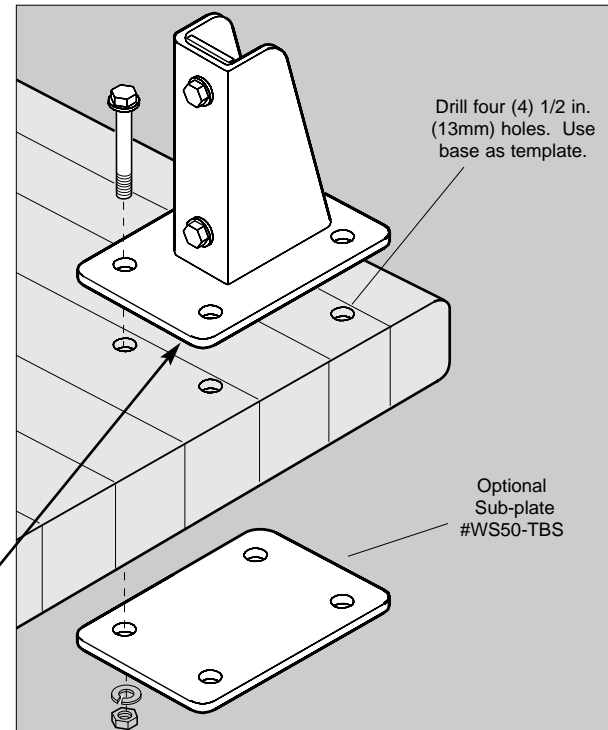
- 1- ALIGN** parts in order of assembly.
- 2-SET** (position) parts as desired.
- 3-TIGHTEN** bolts, clamping parts to rails.

Add attachments to suit.

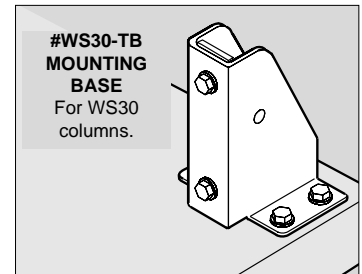
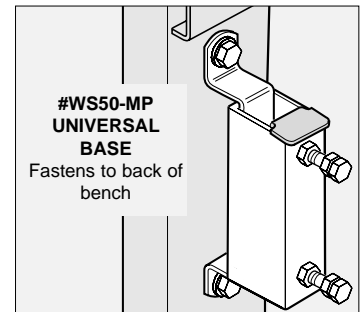
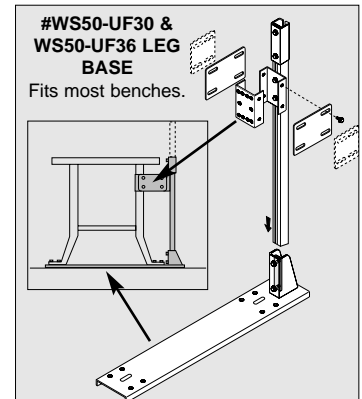
See
TYPICAL ASSEMBLY PROCEDURES
on back of sheet.



TYPICAL ASSEMBLY
With arm

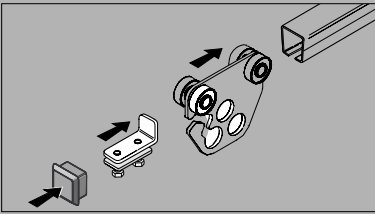
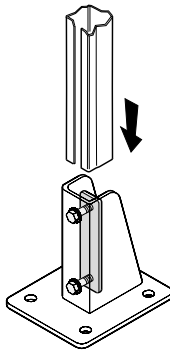
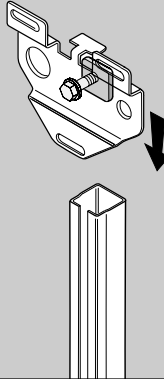
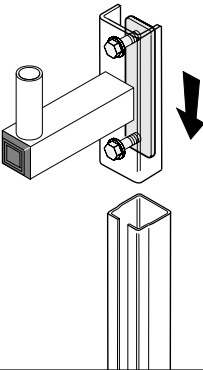
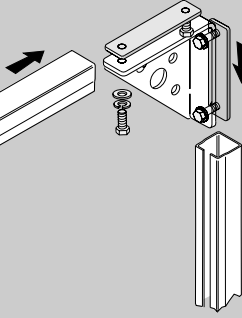
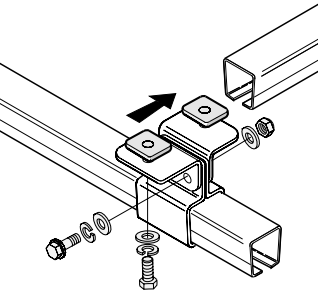
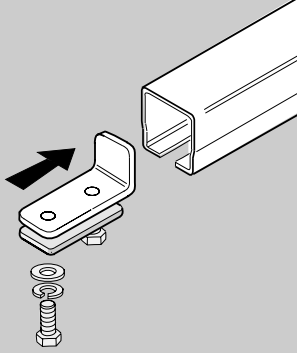
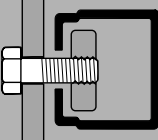
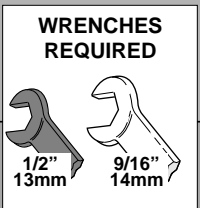
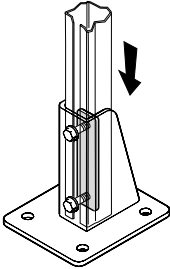
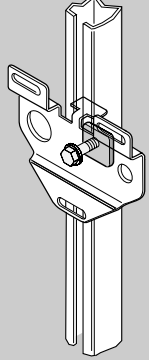
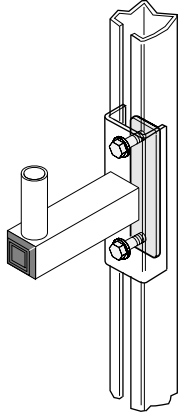
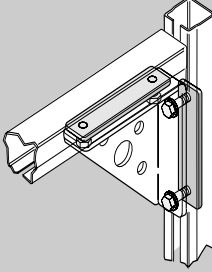
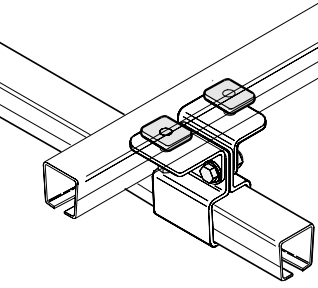
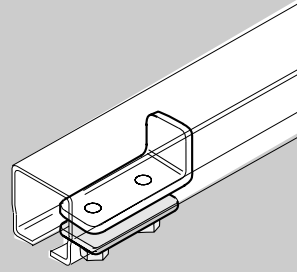


MOUNT BASE- Determine location of workstation on bench. Drill holes in workbench top, if necessary, and fasten support base to top, using 0.5 in. dia. (12mm) bolts of a length to suite thickness of top. Secure with lockwasher and nut or locknut. Use of a sub-plate, as shown above, is recommended. Workstation performs best when vertical column is plumb. Shim as necessary. **NOTE:** Alternate types of bases shown at right.



OVER →

TYPICAL ASSEMBLY PROCEDURES

TYPICAL ASSEMBLY STEPS	BASES	ATTACHMENTS	ARMS & BOOMS	ANGLE BRACKET	HANGERS	END STOPS & HOOKS
<p>1 ALIGN Align components in assembly order.</p> 						
<p>2 SET Position components as desired.</p>  <p>WRENCHES REQUIRED</p>  <p>1/2" 13mm 9/16" 14mm</p>						
<p>3 TIGHTEN Clamp each part to rail by securely tightening bolts.</p> 